

# Stereoselective Biohydrolysis of Epoxides: Analysis, Optimisation and Modelling

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Enantiopure Epoxides and their corresponding diols are versatile synthons in the chemical and pharmaceutical industry. The present work deals with the stereoselective biohydrolysis of styrene epoxide and derivatives with epoxide hydrolase from the fungi *Aspergillus niger* (DSM 823) and *Beauveria bassiana* (DSM 1344) in a whole cell fermentation (figure 1).

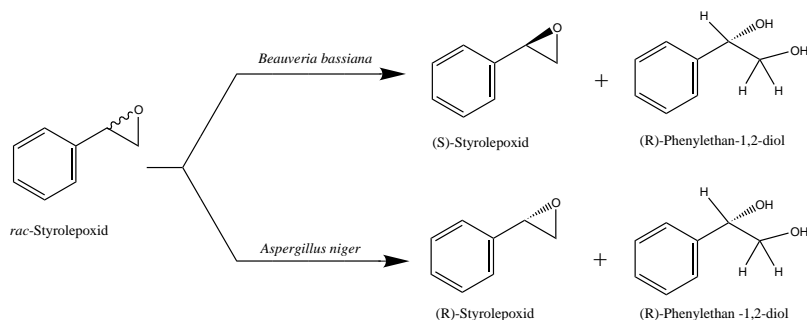


Figure 1: *Enatiokonvergent biohydrolysis of styrene epoxide with Aspergillus niger* (DSM 823) and *Beauveria bassiana* (DSM 1344)

After optimisation of growing conditions in a batch fermenter and determination of the optimal harvest time, the reaction system was analysed and kinetically quantified for mathematic modelling. For the enhancement of the reaction mode, in order to receive higher substrate concentration, the reaction behaviour in cosolvent system was measured. Subsequently, an immobilisation process in polyvinylalcohol (LentiKats) was established, which enables an application of the biocatalyst for 7 days. The substrate range of this biohydrolysis was extended by a new type of etherbridged epoxides. Using the measured kinetic data a mathematic model was established, which includes different kinetic aspects and substrate transport limitation in the immobilised biocatalyst.